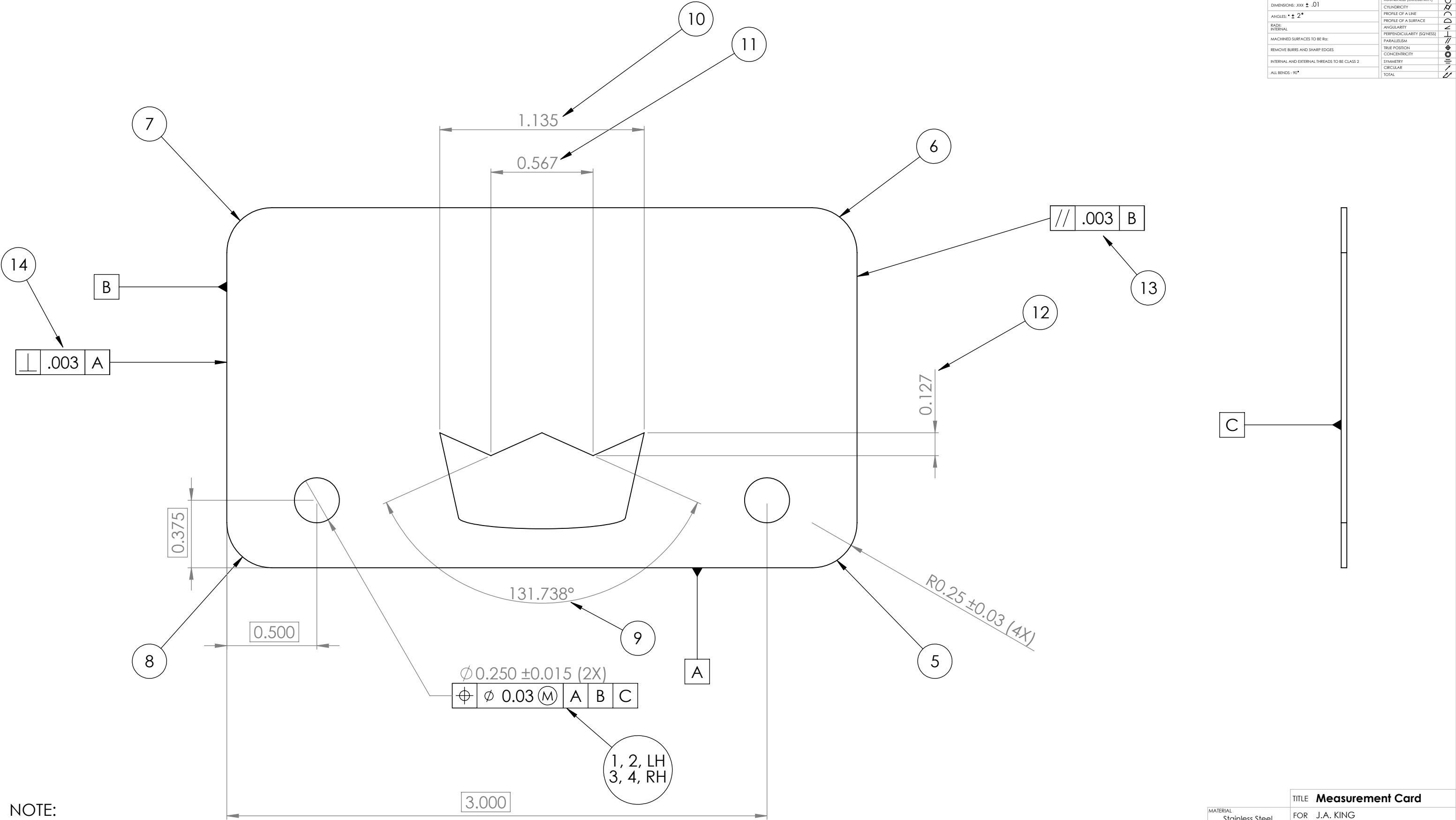


| REV. | DESCRIPTION | BY | DATE | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | DRAWING NUMBER |
|------|-------------|----|------|--|--------------------------|
| A | RELEASED | - | - | | Sample |
| | | | | WORK TO DIMENSIONS ONLY | GEOMETRIC CHARACTERS |
| | | | | UNLESS OTHERWISE SPECIFIED, TOLERANCES ARE: | CHARACTERISTICS |
| | | | | DIMENSIONS: XX ± .02 | STRAIGHTNESS |
| | | | | DIMENSIONS: XXX ± .01 | FLATNESS |
| | | | | ANGLES: ° ± 2° | ROUNDNESS (CIRCULARITY) |
| | | | | RADI: | CYLINDRICITY |
| | | | | INTERNAL | PROFILE OF A LINE |
| | | | | MACHINED SURFACES TO BE Ra: | PROFILE OF A SURFACE |
| | | | | REMOVE BURRS AND SHARP EDGES | ANGULARITY |
| | | | | INTERNAL AND EXTERNAL THREADS TO BE CLASS 2 | PERPENDICULARITY (SQUIN) |
| | | | | ALL BENDS - 90° | PARALLELISM |
| | | | | | TRUE POSITION |
| | | | | | CONCENTRICITY |
| | | | | | SYMMETRY |
| | | | | | CIRCULAR |
| | | | | | TOTAL |



NOTE:
1. ON CROWN DIMENSIONS, MEASURE TO INSIDE EDGE

| | | | | TITLE | |
|------------------|--|-----------------|--|---|--|
| | | | | Measurement Card | |
| | | | | FOR J.A. KING | |
| MATERIAL | | Stainless Steel | | DRAWN BY | |
| ESTIMATED WEIGHT | | 0.06 lbs | | DATE | |
| REDRAWN BY | | | | ORIGINATED BY | |
| CHECKED BY | | | | C. JOHNSON | |
| APPROVED BY | | | | Engineered Solutions Division | |
| | | | | 6541 Franz Warner Pkwy | |
| | | | | Whitsett, NC 27377 | |
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| | | | | SIZE | |
| | | | | Sheet 1 of 1 | |
| | | | | REVISION | |
| | | | | A | |