

J.A. King's gage sweeps locate & evaluate your tools before an audit



The intense scrutiny that auditors give your calibration system is frequently one of the most feared parts of an external audit.

- Will I have the documentation for everything they find?
- Will all the equipment they find be calibrated?
- What if they find something that I missed?

Even the most experienced quality professionals can get lost in second guessing.

The precision measurement team at J.A. King can help put your mind at ease. We have a variety of tools to make sure your calibration system is audit ready.

Check out our chalk talk video about tool sweeps (right) and take a look at our full literature sheet about audit preparation (below).




J.A. KING
PRECISION MEASUREMENT PROFESSIONALS

TOOL SWEEPS

Gages and measurement equipment are located, calibrated and cataloged for audit compliance. Comprehensive reports are supplied. This allows you to stay focused on your business.

| ID# | DATE | ITEM | QUANTITY | STATUS | LOCATION | DATE | DATE |
|-----|--------|--------------|----------|--------|----------|--------|--------|
| 001 | 1/1/17 | Star Caliper | 1 | OK | 001-001 | 1/1/17 | 1/1/17 |
| 002 | 1/1/17 | Star Caliper | 1 | OK | 001-002 | 1/1/17 | 1/1/17 |
| 003 | 1/1/17 | Star Caliper | 1 | OK | 001-003 | 1/1/17 | 1/1/17 |
| 004 | 1/1/17 | Star Caliper | 1 | OK | 001-004 | 1/1/17 | 1/1/17 |
| 005 | 1/1/17 | Star Caliper | 1 | OK | 001-005 | 1/1/17 | 1/1/17 |
| 006 | 1/1/17 | Star Caliper | 1 | OK | 001-006 | 1/1/17 | 1/1/17 |
| 007 | 1/1/17 | Star Caliper | 1 | OK | 001-007 | 1/1/17 | 1/1/17 |
| 008 | 1/1/17 | Star Caliper | 1 | OK | 001-008 | 1/1/17 | 1/1/17 |
| 009 | 1/1/17 | Star Caliper | 1 | OK | 001-009 | 1/1/17 | 1/1/17 |
| 010 | 1/1/17 | Star Caliper | 1 | OK | 001-010 | 1/1/17 | 1/1/17 |

DO YOU KNOW WHERE ALL YOUR GAGES ARE? ARE THEY CALIBRATED?

The first step in preparing for a successful audit typically involves a tool sweep. During a tool sweep J.A. King technicians locate every piece of measurement equipment in your facility - from calipers, to scales, torque wrenches, and more. We then document its location so you can easily find it again during your audit. Most importantly, we verify every piece of equipment's calibration status. Typically, we then calibrate any items that are found to be past due to ensure everything is current for the auditor.

A tool sweep ensures you have a solid foundation heading into your audit. Other benefits include:

- Locate missing gages that therefore don't need to be replaced
- No audit findings for past due gages in use
- Updating your system to reflect what is on the plant floor

At the end of your tool sweep you are furnished with a comprehensive report featuring the number of gages found during the sweep, the number of gages that were non-conforming including those that were overdue for calibration, not listed in your asset management system, or those that had never been calibrated, a comparison of what was listed in your asset management system versus what was actually on the plant floor, and any further recommendations to avoid audit findings or improve asset management.



SCAN ME to watch a short video about the benefits of a tool sweep for your business!

The first step in prepping for an audit frequently involves a tool sweep, finding every single tool in your plant, documenting its location and making sure it's calibrated.

Once the tool sweep is complete, you've got the solid foundation to prep for your audit. You can run with it or turn to J.A. King to assist you further, with tools like pre-audit training and coaching, gap analysis of your current calibration system and in-audit support.

Click the button below to schedule a time to talk with us about your tool sweep and audit preparation needs.

REQUEST A QUOTE